

## CUTTING FLUID QUALIFICATION SHEET

MATERIALS-PROCESSES LABORATORY

Report N° QFU159

**Supplier :**  
**ENVSAFE LTD**
**Reference of product :**  
**Aero saf 3000**

### **Tests performed for qualification :**

Tests performed by : Exova, Bureau Veritas

References of test reports : T118045-1, T116516-5 and C-240417-03463

 Specification Safran Landing Systems referenced for tests : **PCS-4001 Issue 2**

#### **Tests performed :**

	YES	NO
Corrosion test on non protected steel coupons	X	
Hydrogen embrittlement test as per ASTM F 519	X	
Corrosion test on cadmium plated steel coupons	X	
Corrosion test on aluminum alloy coupons	X	
Stress corrosion test		X
Tests on grounded hard chrome plating		X
Chemical analysis of amines : absence of secondary amines		X
Stress corrosion at high temperature on titanium alloy	X	

### **Tests results :**

#### **Compliance of results with specifications**

	YES	NO
Corrosion test on non protected steel coupons	X	
Hydrogen embrittlement test as per ASTM F 519	X	
Corrosion test on cadmium plated steel coupons	X	
Corrosion test on aluminum alloy coupons	X	
Stress corrosion test		X
Tests on grounded hard chrome plating :		X
Chemical analysis of amines : absence of secondary amines		X
Stress corrosion at high temperature on titanium alloy	X	

### **Domains of use covered by qualification :**

#### **Uses authorized for referenced product :**

	YES	NO
Machining of steel with UTS < 1380 MPa, non assembled parts	X	
Machining of steel with UTS > 1380 MPa, non assembled parts	X	
Machining of aluminum alloys	X	
Machining of steel with UTS > 1380 MPa, assembled parts		X
Grinding of hard chrome coating		X
Grinding of WC-10Co-4Cr coating		X
Machining of titanium alloys	X	

**Done at Bidos, on 16<sup>th</sup>, November, 2017**
**Written by :**  
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